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NOTES: UNLESS OTHERWISE SPECIFIED.

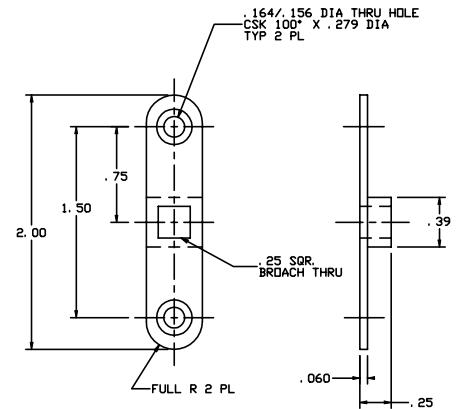
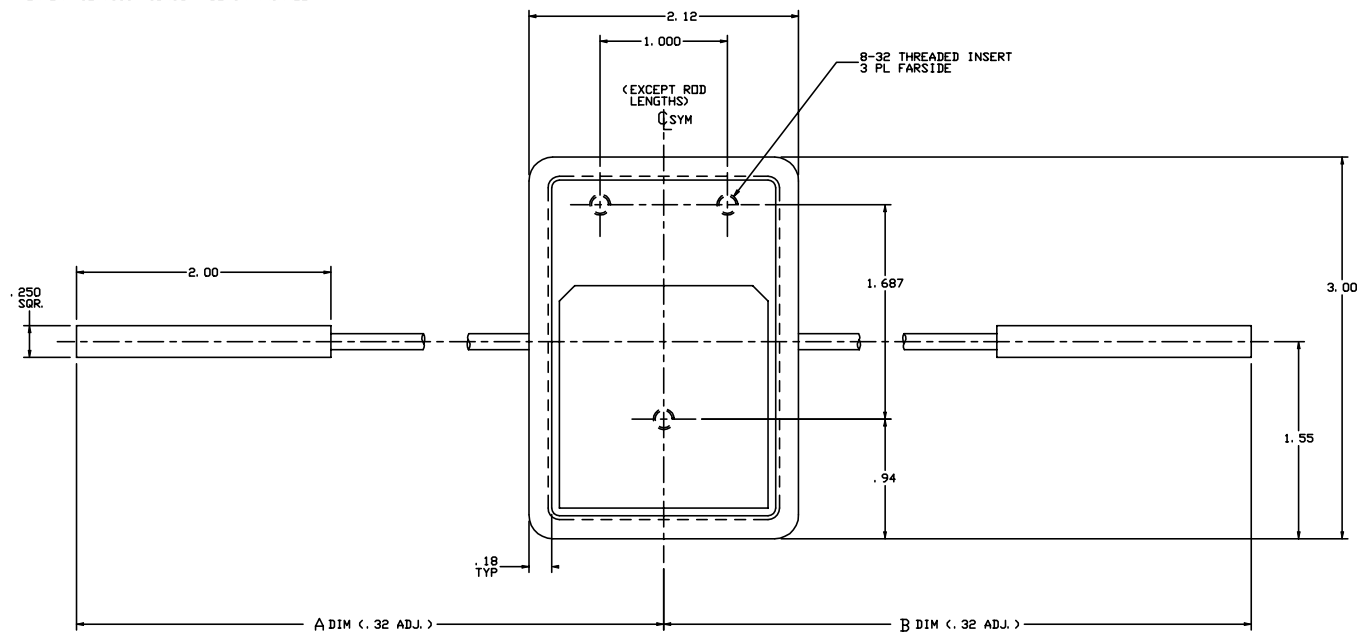
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. MAT'L: SLIDES - NYLON 6/6 OR DELRIN; ALL OTHER PARTS - 300 SERIES CRES.
3. FINISH: CRES PARTS - PASSIVATE PER QQ-P-35.
4. DECORATIVE FINISH: SATIN BUFF TOP SURFACE OF FLAP AND FLANGE.
5. LIFT FLAP HANDLE APPROX. 54° TO RETRACT BOLTS. FLAP SPRING LOADED OPEN WHEN BOLT IS DISENGAGED. FLAP IS FLUSH WHEN BOLT IS PROPERLY ENGAGE.

△ STATIC LOAD 360 LBS.

△ ROD MAT'L (-7 ONLY): ALUM. ALLOY.

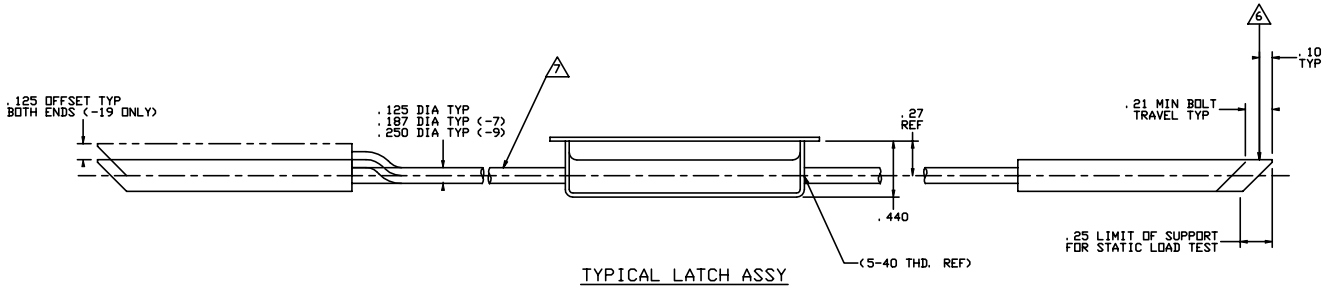
△ DECORATIVE FINISH: POWDER COAT LATCH WITH MORTON #12-7001 MIDNIGHT BLACK WRINKLE.

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	U	REDRAWN	6-16-98	T. CSIK



BOLT GUIDE  
(USED WITH -19 LATCH ASSY ONLY)  
(P/N 2096-201)

A DIM	B DIM	PART NO.	DESCRIPTION	MATERIAL	SIZE	SPECIFICATION	ITEM NO.
14.00	14.00	-33	LATCH ASSY				
18.27	18.27	-31	LATCH ASSY				
19.75	19.75	-29	LATCH ASSY				
26.31	26.31	-27	LATCH ASSY				
17.70	13.50	-25	LATCH ASSY	△			
17.59	9.14	-23	LATCH ASSY				
8.41	8.41	-21	LATCH ASSY				
6.63	6.63	-19	LATCH ASSY				
6.25	6.25	-17	LATCH ASSY				
13.35	13.35	-15	LATCH ASSY				
14.84	14.84	-13	LATCH ASSY				
9.88	9.88	-11	LATCH ASSY				
23.80	23.80	-9	LATCH ASSY				
12.12	12.12	-7	LATCH ASSY				
17.50	17.50	-5	LATCH ASSY				
-	-	-3	LATCH ASSY	(NO RODS OR BOLTS)			
9.10	9.10	-1	LATCH ASSY				



TYPICAL LATCH ASSY

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY M. F.	9-89-70	SOLIDEX INDUSTRIES INCORPORATED HUNTERVIA, CALIFORNIA
TELEDIMENSIONS ON DECIMALS	ANGLES	DIMILLED HOLES ENGINEER	PROJECT	
DO NOT SCALE THIS DRAWING		APPROVAL		LATCH ASSY
MATERIAL - FINISH	USED ON	APPROVAL		
NEXT ASSY		APPROVAL		
FINAL ASSY		APPROVAL		SIZE: D CODE IDENT. NO.: 51941 DRAWING NO.: 20074 REV.: U SCALE: 1:1 SHEET: 1 OF 1