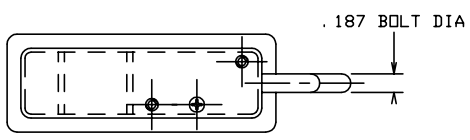
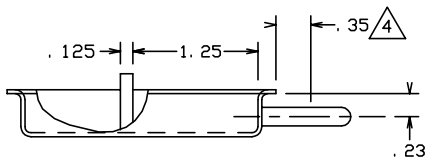
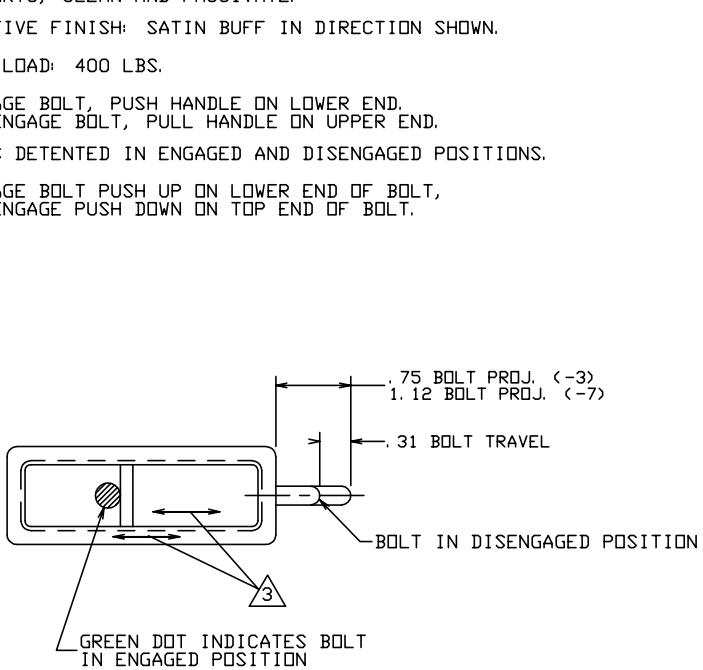


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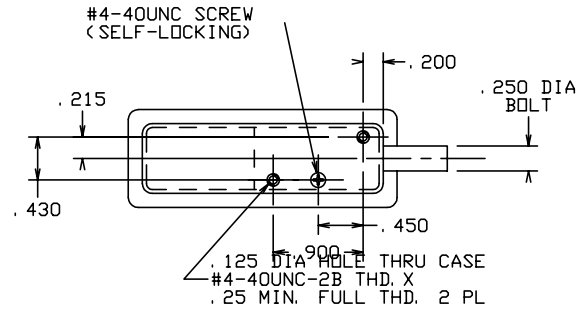
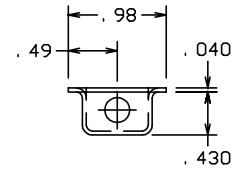
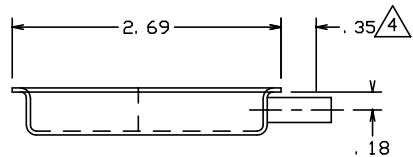
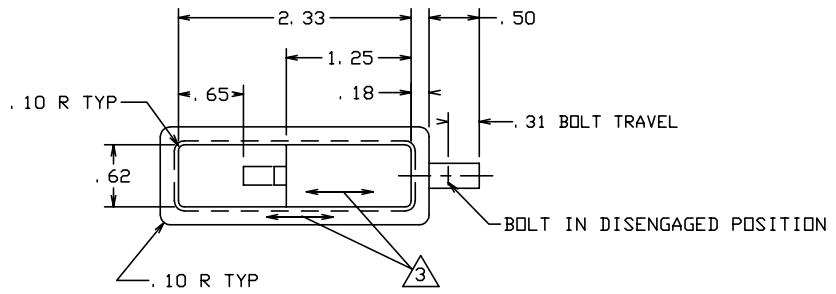
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	C	REVISED AND REDRAWN	6-13-91	T. CSIK
	D	ADDED -5	4-28-92	T. CSIK
	E	ADDED -7	4-14-97	T. CSIK

NOTES: UNLESS OTHERWISE SPECIFIED.

- 1 MAT'L: CASE AND HOUSING; ALUM. ALLOY, BOLT AND DETENT; 300 SERIES CRES.
- 2 FINISH: ALUM. PARTS; ANODIZE, CRES PARTS; CLEAN AND PASSIVATE.
- 3 DECORATIVE FINISH: SATIN BUFF IN DIRECTION SHOWN.
- 4 STATIC LOAD: 400 LBS.
- 5 TO ENGAGE BOLT, PUSH HANDLE ON LOWER END. TO DISENGAGE BOLT, PULL HANDLE ON UPPER END.
- 6. BOLT IS DETENTED IN ENGAGED AND DISENGAGED POSITIONS.
- 7 TO ENGAGE BOLT PUSH UP ON LOWER END OF BOLT, TO DISENGAGE PUSH DOWN ON TOP END OF BOLT.



5 -3, -7 LATCH ASSY
(S/A -1 EXCEPT AS SHOWN)



7 -1 LATCH ASSY

	-7	LATCH ASSY	1	2		
	-5	LATCH ASSY	1	2		
	-3	LATCH ASSY	1	2		
	-1	LATCH ASSY	1	2		
PART NO.	DESCRIPTION					

PARTS LIST						
UNLESS OTHERWISE SPECIFIED	DRAWN BY	T. CSIK	6-13-91		SKYLOCK INDUSTRIES INCORPORATED MONROVIA CALIFORNIA U. S. A.	
DIMENSIONS ARE IN INCHES	CHECKED	S. CSIK	6-13-91			
TOLERANCES ON	ENGINEER			LATCH ASSEMBLY- DEADBOLT		
DECIMALS ANGLES DRILLED HOLES	PROJECT					
.X ± .1 ± 0° 30' AND 10387 .XX ± .03 .XXX ± .010	APPROVAL	T. CSIK	6-13-91			
DO NOT SCALE THIS DRAWING	APPROVAL					
MATERIAL - FINISH	USED ON	SIZE	CODE IDENT. NO.	DRAWING NO.	REV.	
NEXT ASSY		C	51941	20159	E	
FINAL ASSY		SCALE	1: 1	WT.	SHEET	1 OF 2

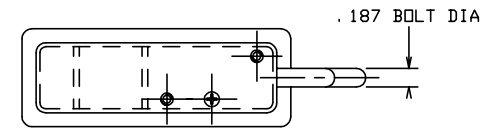
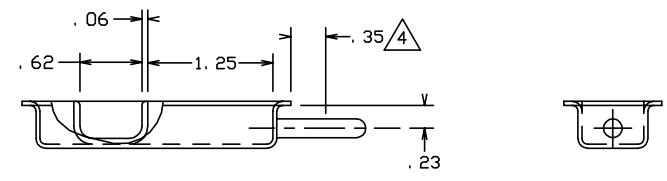
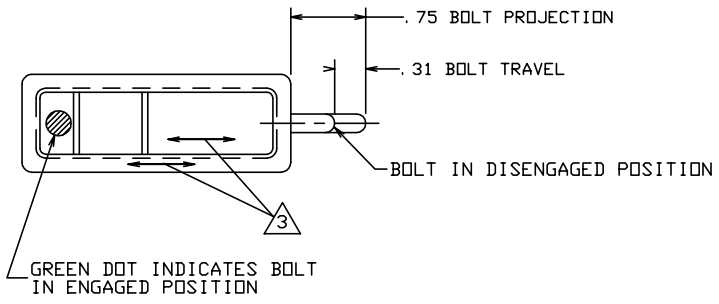
4

3


2

1

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
		SEE SHT. 1 FOR NOTES.		



-5 LATCH ASSY
 (S/A -1 EXCEPT AS SHOWN)

 SKYLOCK INDUSTRIES INCORPORATED MONROVIA CALIFORNIA U. S. A.			
LATCH ASSEMBLY- DEADBOLT			
SIZE C	CODE IDENT. NO. 51941	DRAWING NO. 20159	REV. E
SCALE 1: 1	VT.	SHEET 2	OF 2

4

3

2

1