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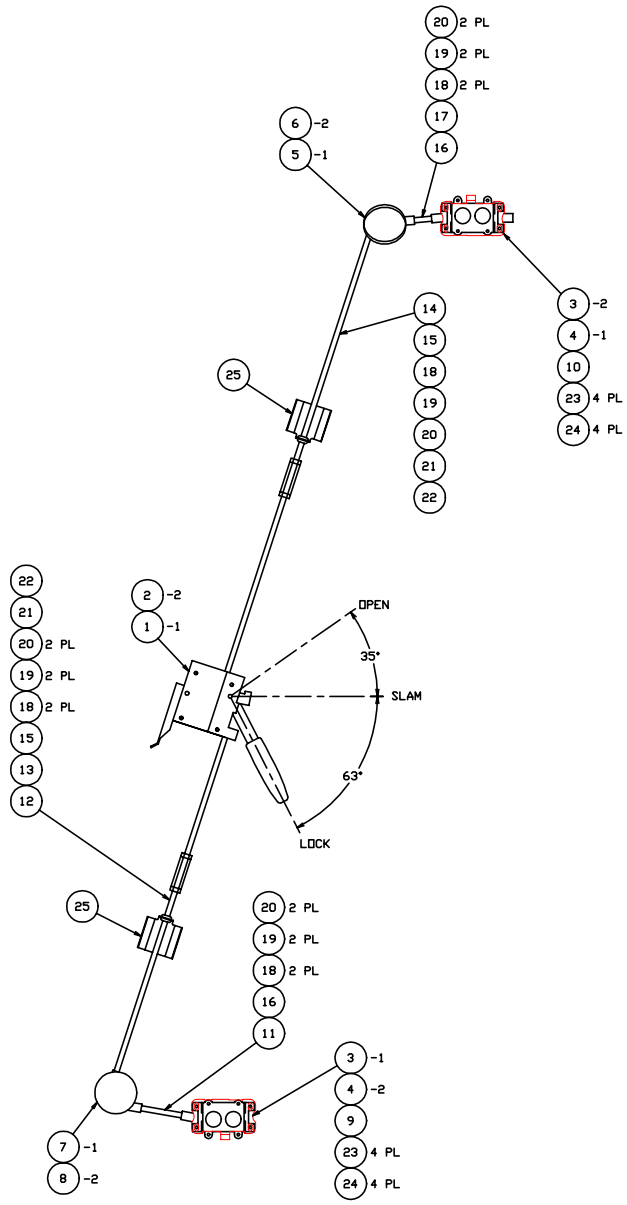
NOTES: UNLESS OTHERWISE SPECIFIED.

1. REFER TO INDIVIDUAL SUBASSEMBLY/COMPONENT DRAWINGS FOR MATERIAL AND FINISH REQUIREMENTS.
2. THIS ASSEMBLY IS BASED ON CUSTOMER DRAWING 600N2045 REV. B. SEE CUSTOMER DRAWING FOR SYSTEM OPERATION/DESIGN REQUIREMENTS.

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	5-20-97	T. CSIK



WL (UP)

STA (FWD)

-1 DOOR BOLTING SYSTEM (SHOWN)
-2 DOOR BOLTING SYSTEM (OPP.)
VIEW LOOKING INBOARD

		2	2	2386-207	GUIDE ASSY		25
		8	8	MS35335-59	WASHER, EXT. TOOTH		24
		8	8	MS51957-42	SCREW		23
		2	2	AN315-C4L	NUT (LH 1/4-28 THD.)		22
		2	2	MS35691-7	JAM NUT		21
		7	7	MS24665-1001	COTTER PIN		20
		7	7	2387-1	WASHER		19
		7	7	2359-1	PIN		18
		1	1	2376-3	CLEVIS		17
		2	2	2376-1	CLEVIS		16
		2	2	2345-1	TURNBUCKLE		15
		1	1	2347-221	ROD ASSY		14
		1	1	2347-219	ROD ASSY		13
		1	1	2347-217	ROD ASSY		12
		1	1	2347-215	ROD ASSY		11
		1	1	2375-201	MOUNTING PLATE ASSY		10
		1	1	2375-1	MOUNTING PLATE		9
		1		2343-204	BELLCRANK ASSY		8
			1	2343-203	BELLCRANK ASSY		7
		1		2343-202	BELLCRANK ASSY		6
			1	2343-201	BELLCRANK ASSY		5
		1	1	2350-208	LATCH ASSY		4
		1	1	2350-207	LATCH ASSY		3
		1		2348-202	HOUSING ASSY		2
			1	2348-201	HOUSING ASSY		1
		-		-2	DOOR BOLTING SYSTEM		
			-	-1	DOOR BOLTING SYSTEM		
		-2	-1	PART NO.	DESCRIPTION	MATERIAL SIZE SPECIFICATION	ITEM NO.
		R.H. AFT	L.H. AFT				

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON
DECIMALS .X ± .1 .XX ± .03 .XXX ± .010
ANGLES ± 0° 30'
DRILLED HOLES AND 10387

DO NOT SCALE THIS DRAWING

MATERIAL - FINISH

NEXT ASSY

FINAL ASSY

DRAWN BY	T. CSIK	5-19-97
CHECKED	B. KING	5-20-97
ENGINEER		
PROJECT		
APPROVAL	T. CSIK	5-20-97
APPROVAL		
USED ON	MD600	

SKYLOCK INDUSTRIES INCORPORATED
MONROVIA CALIFORNIA

DOOR BOLTING SYSTEM, AFT DOOR, MD600

SIZE	CODE IDENT. NO.	DRAWING NO.	REV.
D	51941	20431	NC

SCALE NONE WT. SHEET 1 OF 1