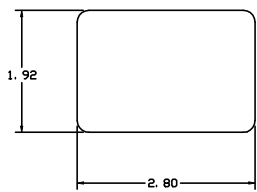
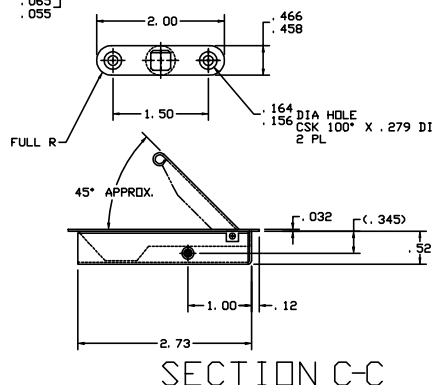
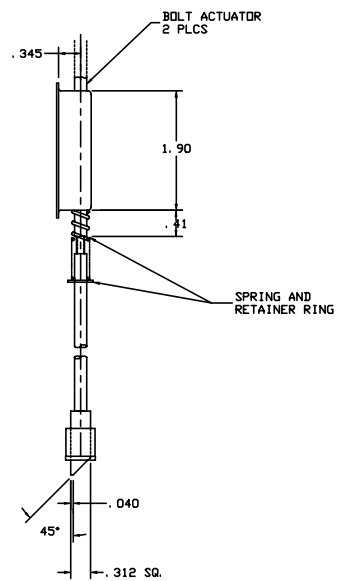
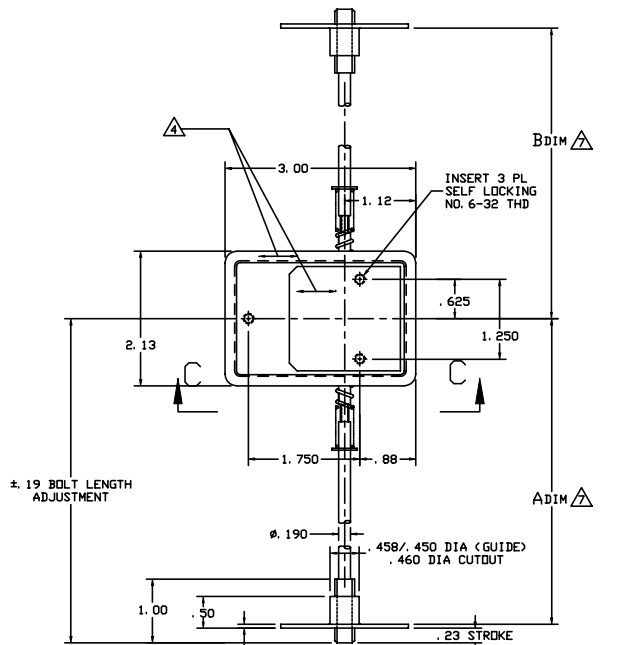


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
B		SEE ECN B FOR NOTES	12/23/98	T. CSIK



DOOR CUTOUT INFORMATION



SECTION C-C

9. PER FAR45.15, PARTS WILL BE IDENTIFIED WITH:
1. FAA-IPMA,
 2. SKYLOCK IND. INC.
 3. PART NO.
 4. AIRCRAFT ELIGIBILITY.

⊕ HEAT RESISTANCE COATING IN AREA DESIGNATED.
EXAMPLE: PART NO. (ROD LENGTH)

- 20525-3-0837
 - LENGTH 8.37
 - SINGLE ROD A OR B DIM.
- 20525-5-0837-0837
 - LENGTH ADIM AND BDIM 8.37-8.37
 - DOUBLE RODS

⊕ ROD LENGTHS FOR ADIM. AND BDIM. SEE EXAMPLE PART NO.

6. LATCH INSTALLATION: WITH BOLT RODS REVOLVED, LIFT HANDLE TO RETRACT BOLT ACTUATOR FLUSH WITH CASE AND MOUNT IN DOOR CUTOUT, INSTALL BOLT AND GUIDES.

5. OPERATION: LIFT HANDLE APPROX 45° TO RETRACT BOLTS, BOLTS ARE SPRING LOADED AND FREE TO LATCH.

⊕ REFERENCE DECORATIVE FINISH SATIN BRUSH IN DIRECTION SHOWN.

3. REFERENCE FINISH: PASSIVATE PER AMS-QQ-P-35, TYPE II, OR EQUIV.

2. REFERENCE MATERIAL: ALL PARTS 300 SERIES CRES, COND. A, PER AMS-5640N, ASTM-A240, QQ-S-766, OR EQUIV.

1. REMOVE ALL BURRS AND SHARP CORNERS.

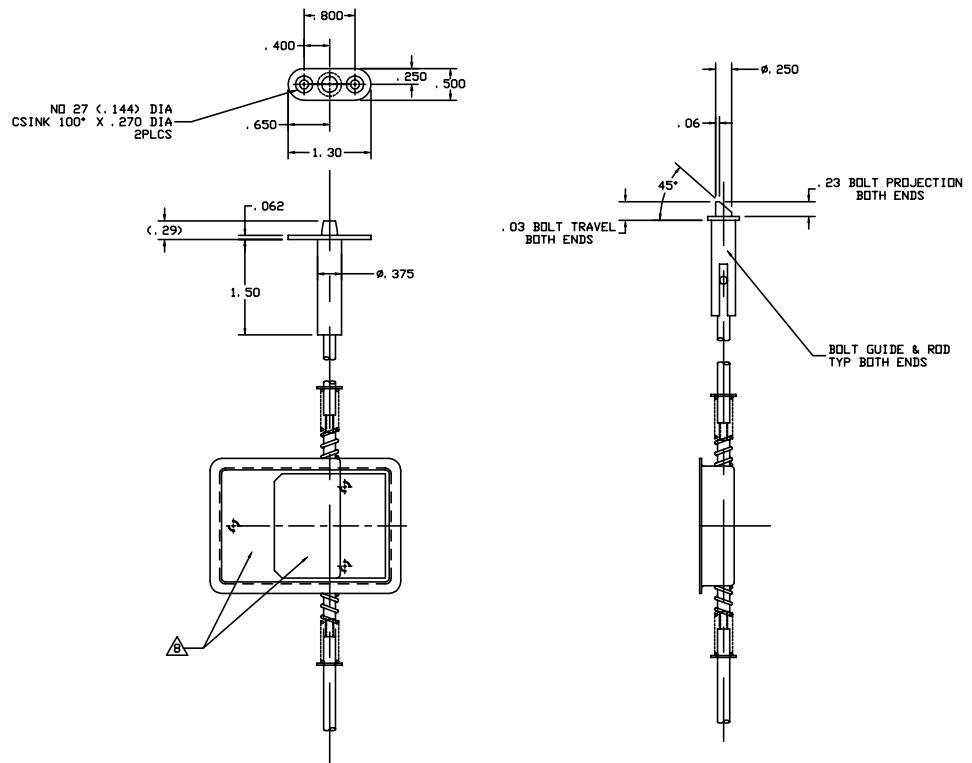
NOTES: UNLESS OTHERWISE SPECIFIED.

-11	LATCH ASSY	S/A -1 EXCEPT AS NOTED-SEE SHT. 2	
-9	LATCH ASSY	SAME AS -5 EXCEPT AS SHOWN ⊕/⊗	
-7	LATCH ASSY	SAME AS -5 EXCEPT AS SHOWN ⊕	
-5	LATCH ASSY	WITH DOUBLE RODS ⊕	
-3	LATCH ASSY	WITH SINGLE ROD ⊕	
-1	LATCH ASSY	BASIC LATCH WITHOUT RODS	
PART NO.	DESCRIPTION	MATERIAL SIZE SPECIFICATION	ITEM NO.


UNLESS OTHERWISE SPECIFIED		DRAWN BY	M. FOSTER	8/8/84	SKYLOCK INDUSTRIES INCORPORATED IRVINE, CALIFORNIA
DIMENSIONS ARE IN INCHES		CHECKED	DEAN VO	12/17/98	
TOLERANCES UNLESS OTHERWISE SPECIFIED		DESIGNED	T. CSIK	12/23/98	DOOR BOLTING SYSTEM
DECIMALS	ANGLES	DRAWN	P. MATSUOKA	1/6/99	
FRAMES	WELLS	BY	J. VIVIRITO	1/12/99	
DO NOT SCALE THIS DRAWING					
MATERIAL - FINISH	USED ON	SIZE	D	CODE IDENT. NO.	51941
NEXT ASSEMBLY		DRAWING NO.		REV.	B
MANUFACTURE IN ACCORDANCE WITH SKYLOCK IND. INC., QUALITY CONTROL MANUAL, QC 001					
SCALE		1:1	SHEET		1 OF 2

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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
		SEE SHT 1 FOR NOTES		



-7, -9 (SAME AS -5 EXCEPT AS SHOWN)

 SOLDEX INDUSTRIES INCORPORATED HANOVERIA, CALIFORNIA			
DOOR BOLTING SYSTEM			
SIZE	CODE IDENT. NO.	DRAWING NO.	REV.
D	51941	20525	B
SCALE	1:1	SHEET	2 OF 2