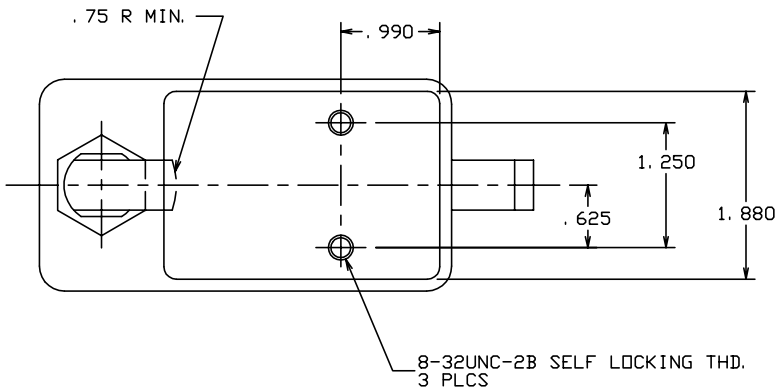
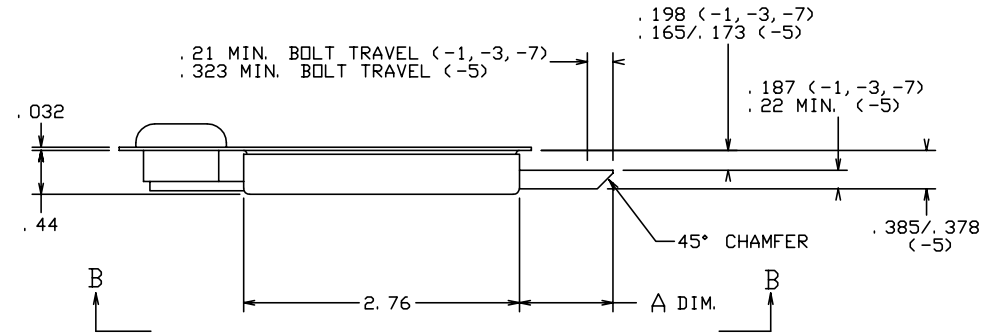
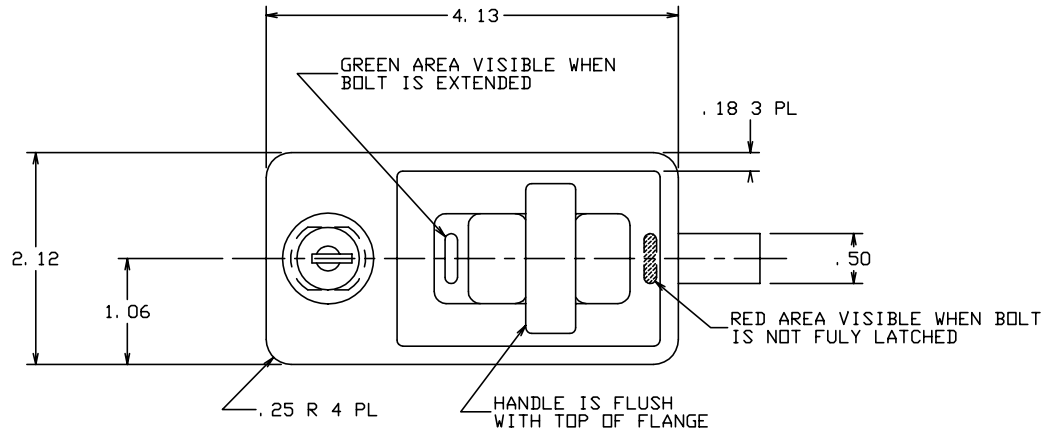


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	2-23-93	T. CSIK

NOTES: UNLESS OTHERWISE SPECIFIED.

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
 2. MAT'L: HANDLE-ALUM. ALLOY, ALL OTHER COMP'S-300 SERIES CRES.
 3. FINISH: HANDLE-CLEAR ANODIZE, CRES COMP'S-PASSIVATE.
 4. DECORATIVE FINISH: SATIN BUFF.
5. FOR -1, -3, -7 BOLT IS SPRING LOADED AND ALWAYS FREE TO LATCH.
6. FOR -5 BOLT IS DETENTED IN EXTENDED AND RETRACTED POSITIONS.
7. KEYING: FOUR DISC TUMBLER, KEYED ALIKE. KEYED DIFFERENT OR SPECIAL KEYING AVAILABLE ON SPECIAL ORDER. KEY IS REMOVABLE IN LOCKED AND UNLOCKED POSITIONS.
8. STATIC LOAD: 600 LBS.
9. STATIC LOAD: DETERMINED BY INSTALLATION.



VIEW B-B

1.000	-7	LATCH ASSY	(SLAM)	6 8		
1.287	-5	LATCH ASSY	(DEADBOLT)	7 9		
1.22	-3	LATCH ASSY	(SLAM)	6 8		
.97	-1	LATCH ASSY	(SLAM)	6 8		
A DIM.	PART NO.	DESCRIPTION	MATERIAL	SIZE	SPECIFICATION	ITEM NO.

PARTS LIST					
UNLESS OTHERWISE SPECIFIED	DRAWN BY T. CSIK 2-23-93				
DIMENSIONS ARE IN INCHES	CHECKED				
TOLERANCES ON	ENGINEER				
DECIMALS ANGLES DRILLED HOLES	PROJECT				
.X ± .1 ± 0° 30' AND 10387	APPROVAL T. CSIK 2-23-93				
.XX ± .03					
.XXX ± .010					
DO NOT SCALE THIS DRAWING	APPROVAL				
MATERIAL - FINISH	USED ON	SIZE C	CODE IDENT. NO. 51941	DRAWING NO. 20818	REV. NC
NEXT ASSY		SCALE 1:1	VT.	SHEET 1 OF 1	
FINAL ASSY					

SKYLOCK INDUSTRIES INCORPORATED
MONROVIA CALIFORNIA U. S. A.

LATCH ASSY-LOCKING