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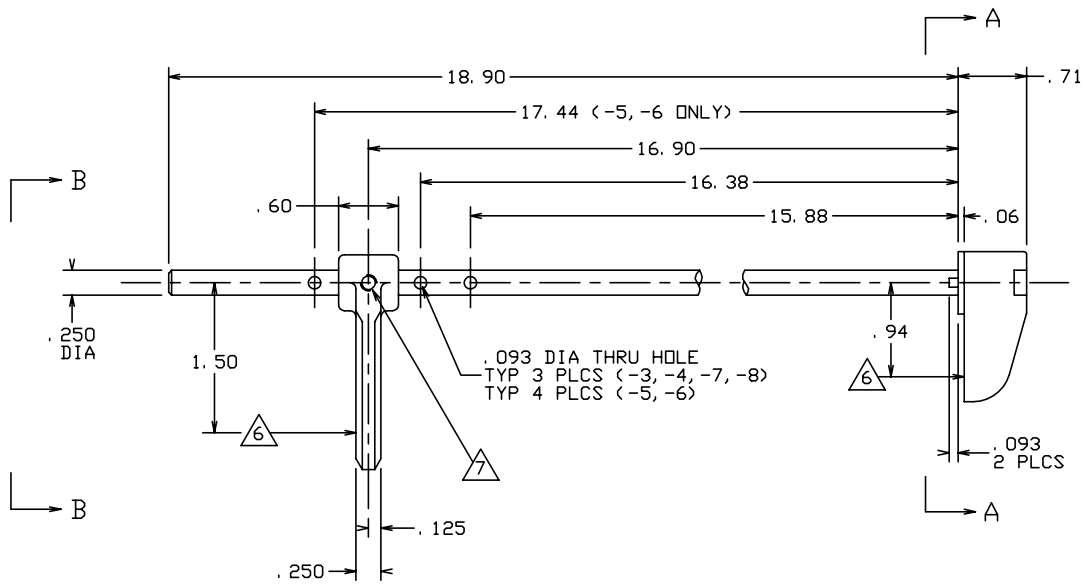
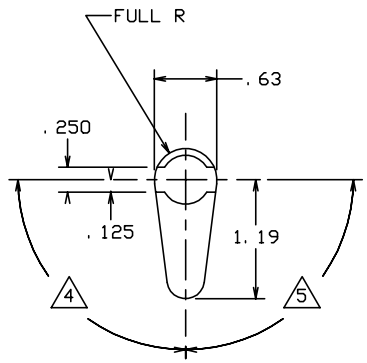
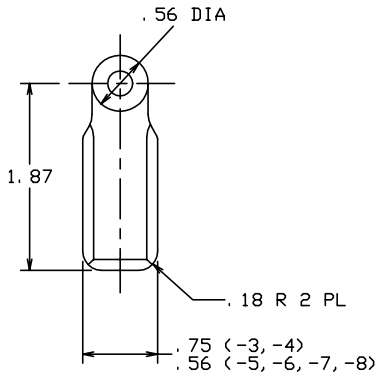
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	8-25-93	T. CSIK

NOTES: UNLESS OTHERWISE SPECIFIED.

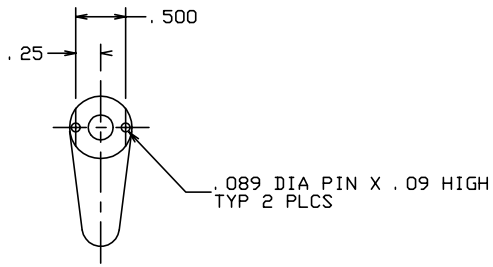
1. MAT'L: TURN; ALUM. ALLOY, ALL OTHER PARTS; CRES.
2. FINISH: ALUM.; ANODIZE, CRES PARTS; PASSIVATE.
3. DECORATIVE FINISH: TURN; BRIGHT BUFF AND CANDY APPLE RED ANODIZE.
4. 90° L.H. ROTATION, DETENTED AT EACH POSITION.
5. 90° R.H. ROTATION, DETENTED AT EACH POSITION.
6. STATIC LOAD: TURN ASSY 600 LBS., PAWL 1200 LBS.
7. APPLY MEDIUM STRENGTH LOCTITE TO SETSCREW UPON INSTALLATION.







VIEW B-B



VIEW A-A

	PART NO.	DESCRIPTION	MATERIAL SIZE SPECIFICATION	ITEM NO.
	-8	DUAL RETAINER ASSY	5	
	-7	DUAL RETAINER ASSY	4	
	-6	DUAL RETAINER ASSY	5	
	-5	DUAL RETAINER ASSY	4	
	-4	DUAL RETAINER ASSY	5	
	-3	DUAL RETAINER ASSY	4	

PARTS LIST

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON
DECIMALS .X ± .1, .XX ± .03, .XXX ± .010
ANGLES ± 0° 30'
DRILLED HOLES AND 10387

DO NOT SCALE THIS DRAWING

MATERIAL - FINISH

NEXT ASSY

FINAL ASSY

DRAWN BY T. CSIK 8-25-93
CHECKED
ENGINEER
PROJECT
APPROVAL T. CSIK 8-25-93
APPROVAL

USED ON

SKYLOCK INDUSTRIES INCORPORATED
MONROVIA CALIFORNIA U.S.A.

DUAL RETAINER ASSY

SIZE	CODE IDENT. NO.	DRAWING NO.	REV.
C	51941	20854	NC

SCALE 2:1 WT. SHEET 1 OF 1