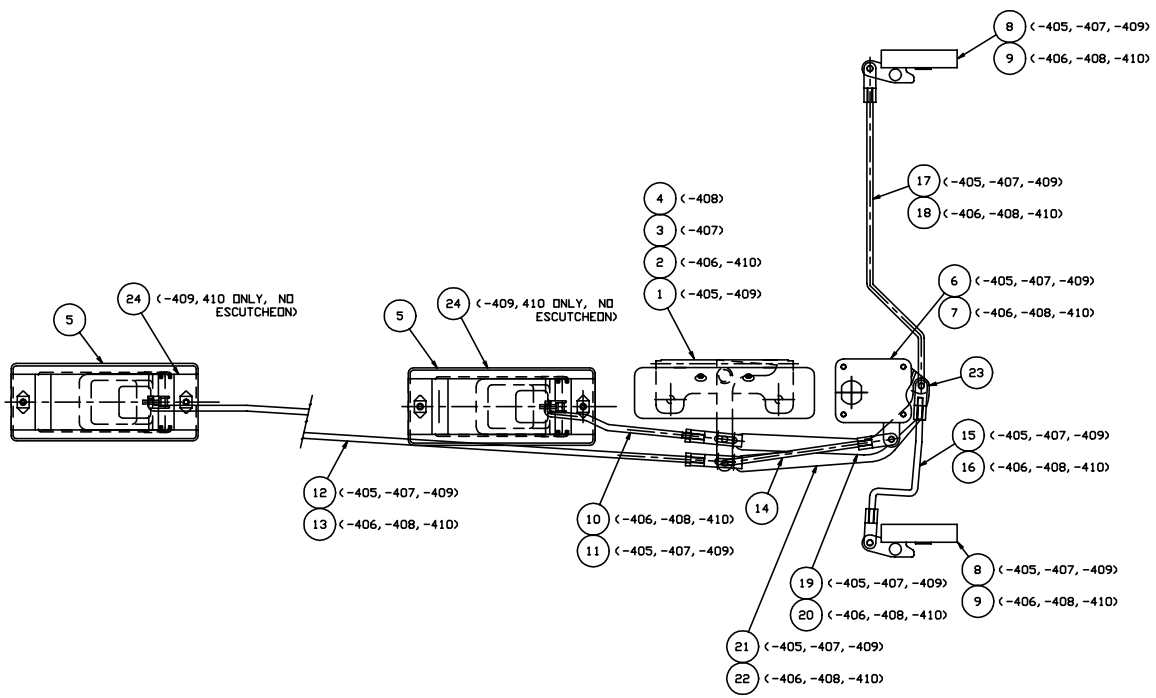
THE INFORMATION AND DESIGN HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF SKYLOCK INDUSTRIES INCORPORATED. SKYLOCK INDUSTRIES INCORPORATED RESERVES ALL PATENT, PROPRIETARY, DESIGN MANUFACTURING, REPRODUCTION, USE AND SALES RIGHTS THERETO, AND TO ANY ARTICLE DISCLOSED THEREIN EXCEPT TO THE EXTENT RIGHTS ARE EXPRESSLY GRANTED TO OTHERS. THE FOREGOING DOES NOT APPLY TO VENDOR PROPRIETARY PARTS.

NOTES: UNLESS OTHERWISE SPECIFIED.

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. MAT'L REF.: INT. AND EXT. HANDLE; 6061-T6/T651 PER ASTM B221, OR EQUIV.
   ESCUTCHEON; LEXAN F6008, TEXTURE-HAIRCELL P1, COLOR BLACK.
   ROD ASSY, MIXER ASSY, AND LATCHES; 303 CRES PER AMS-5640N OR EQUIV.
3. FINISH REF.: ALUM. ALLOY; CLEAR ANODIZE PER MIL-A-8625 TYPE II, CLASS 1.
   ALUM. ALLOY (APPEARANCE SURFACES); SATIN BRUSH, CLEAR ANODIZE PER MIL-A-8625 TYPE II, CLASS 1.
   CRES PARTS; PASSIVATE PER QQ-P-35, TYPE II, OR EQUIV.
   EXTERIOR HANDLE: SATIN BRUSH, CLEAR ANODIZE PER MIL-A-8625, TYPE II, CLASS 1. (-407 AND -408),
   EXTERIOR HANDLE: BRIGHT POLISH, AND BRIGHT CHROME PLATE PER QQ-C-320, TYPE I, CLASS 1. (-405,-406,-409,-410).

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	7-1-97	T. CSIK
	A	UPDATED PER FIRST ARTICLE REVIEW	9-12-97	T. CSIK
	B	REMOVED (2) TYRAP FROM P/L 7& P/L FOR AN960C10L WASHER & MS24665-151 COTTER PIN TO (B) WAS (6)	11-3-97	T. CSIK
	C	IN P/L 15 AN960PD10L, WAS AN960C10L. REVISED VARIOUS COMPONENTS PER CUST. REQUEST AND DESIGN REVIEW 3-5-98	3-24-98	T. CSIK
	D	REVISED MOUNTING LOCATION OF ITEM 14 TO LOWER HOLE ON EXTERIOR HANDLE BELLCRANK AS CUT. REQUESTED.	4-28-98	T. CSIK
	E	ADDED ITEM 23, NAS1149CO316R WASHER PER CUST. REQUEST DATED 6-1-98	6-5-98	T. CSIK
	F	SEE ECN F	9-29-98	T. CSIK
	G	SEE ECN G	10-16-98	T. CSIK
	H	SEE ECN H		



(VIEW LOOKING INBOARD)

-405 (L. H. PASS) DOOR BOLTING SYSTEM (SHOWN)
-406 (R. H. PASS) DOOR BOLTING SYSTEM (OPP.)
-407 (L. H. PASS) DOOR BOLTING SYSTEM (SHOWN)
-408 (R. H. PASS) DOOR BOLTING SYSTEM (OPP.)
-409 (L. H. PASS) DOOR BOLTING SYSTEM (SHOWN)
-410 (R. H. PASS) DOOR BOLTING SYSTEM (OPP.)

-410 R.H. PASS	-409 L.H. PASS	-408 R.H. PASS	-407 L.H. PASS	-406 R.H. PASS	-405 L.H. PASS	PART NO.	DESCRIPTION	MATERIAL SIZE SPECIFICATION	ITEM NO.
2	2					3161-203	INTERIOR HANDLE ASSY		24
1	1	1	1	1	1	NAS1149CO316R	WASHER		23
1	1	1	1	1	1	MS20392-2C7	PIN, STRAIGHT	(SHIP LOOSE)	
3	3	3	3	3	3	MS20392-2C13	PIN, STRAIGHT	(SHIP LOOSE)	
8	8	8	8	8	8	MS24665-151	PIN, COTTER	(SHIP LOOSE)	
8	8	8	8	8	8	AN960PD10L	WASHER	(SHIP LOOSE)	
1		1		1		3226-8	LINK		22
	1		1		1	3226-7	LINK		21
1		1		1		3226-6	LINK		20
	1		1		1	3226-5	LINK		19
1		1		1		3322-210	ROD ASSY		18
	1		1		1	3322-209	ROD ASSY		17
1		1		1		3322-208	ROD ASSY		16
	1		1		1	3322-207	ROD ASSY		15
1	1	1	1	1	1	3322-205	ROD ASSY		14
1		1		1		3322-204	ROD ASSY		13
	1		1		1	3322-203	ROD ASSY		12
1		1		1		3322-202	ROD ASSY		11
	1		1		1	3322-201	ROD ASSY		10
2		2		2		3163-204	LATCH ASSY		9
	2		2		2	3163-203	LATCH ASSY		8
1		1		1		3162-204	MIXER ASSY		7
	1		1		1	3162-203	MIXER ASSY		6
		2	2	2	2	3161-201	INTERIOR HANDLE ASSY		5
		1				3160-206	EXTERIOR HANDLE ASSY	(SATIN/ CLEAR ANODIZE)	4
			1			3160-205	EXTERIOR HANDLE ASSY	(SATIN/ CLEAR ANODIZE)	3
1				1		3160-204	EXTERIOR HANDLE ASSY	(BRIGHT CHROME PLATE)	2
	1				1	3160-203	EXTERIOR HANDLE ASSY	(BRIGHT CHROME PLATE)	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON
DECIMALS .X ± .1, .XX ± .03, .XXX ± .010
ANGLES ± 0° 30'
DRILLED HOLES AND 10387
DO NOT SCALE THIS DRAWING
MATERIAL - FINISH
NEXT ASSY
FINAL ASSY
USED ON

DRAWN BY	T. CSIK	9-13-97
CHECKED	B. KING	9-13-97
ENGINEER	T. CSIK	10-16-98
MFG	P. M.	10-16-98
QC	J. V.	10-16-98

SKYLOCK INDUSTRIES INCORPORATED
MONROVIA CALIFORNIA

DOOR BOLTING SYSTEM
PASSENGER DOOR, MODEL 427

SIZE	CODE IDENT. NO.	DRAWING NO.	REV.
D	51941	20921	H

SCALE 1:2 WT. SHEET 1 OF 1